



## **DIAMOND RANGE SUCTION UNIT**



**High Diamond Suction Unit  
(Red Back)**



**Low Diamond Suction Unit  
(Orange Back)**



**Thoracic Diamond Suction Unit  
(Green Back)**

### **INSPECTION**

Remove the Diamond Suction Unit from the packaging and inspect for damage. If there is any damage, DO NOT USE, and contact Therapy Equipment Ltd.

### **FUNCTION/INTENDED USE**



The Diamond Suction Unit should only be used by Hospital personnel authorised and trained in its use.



Read all instructions before using – DO NOT USE the Suction Unit if you do not understand the instructions given in these User Instructions.

The function of the Diamond Range Suction Unit is to provide a controllable Suction level from a Piped Vacuum supply.

There are three types available:

- |                        |   |  |
|------------------------|---|--|
| High Suction/High Flow | - | Vacuum 0 to in excess of -500mmHG  |
| Low Suction/High Flow  | - | Vacuum 0 to max -150mmHG<br>(Relief Valve (full relief) set at -180mmHG) |
| Thoracic Suction       | - | Vacuum 0 to max -60cmH2O<br>(Relief Valve (full relief) set at -75cmH2O) |

The unit should be operated and stored in a dry clean environment within the temperature range of -10°C to +40°C.

## USER INSTRUCTIONS

1. Unpack the Controller from the packaging
2. Push the Controller Probe into the Yellow Vacuum Wall Outlet.
3. Push the ¼" Bore Plastic Suction Tubing over the coned end of Pipeline Protector Bowl at the bottom of the unit, ensuring that a good fit is achieved, and that the tubing cannot come loose. The Suction Tubing should be a maximum of 2 Metres between the Suction Controller and Receiver Jar.
4. Turn the unit on using by moving the On/Off Tap on the side of the unit 180° so that the ON is showing.
5. The level of vacuum required can then be adjusted by turning the Control Knob on the top of the unit. (Increase – clockwise; Decrease – anti-clockwise).
6. To pre-set the vacuum level before use, occlude the Suction Tubing between the Controller and the Receiver Jar. Turn the Control Knob until the required level of suction reads on the gauge at the front of the unit. The Suction Unit can now be switched off, and will apply the set vacuum level, the next time the unit is switched on.
7. The unit should be switched off by moving the On/Off Tap on the side of the unit back to the fully OFF position whenever not in use.

**The unit should never be left or operated in any other position other than fully OFF or fully ON.**

**High/Low Suction controllers should not be used for continuous drainage.**

**The Pipeline Suction Unit should only be used by persons who have received adequate instructions in its use.**

**It is the responsibility of the end user to ensure that the correct unit and vacuum level is selected. Therapy Equipment accepts no responsibility for the selection of an incorrect unit or vacuum setting**

## DIAMOND PIPELINE PROTECTORS

The Pipeline Protector is a complete plastic bowl fitted to the bottom of the Diamond Range Suction Controller. The unit is supplied complete with a Hydrophobic Filter that automatically shuts down the Suction Controller when the filter comes into contact with fluid, thereby giving 100% protection against possible contamination of the Vacuum Pipeline. To assist end users in identifying Pipeline Protectors that have activated, the filter will turn pink.

The Pipeline Protector should be changed immediately if the filter turns pink or discoloured (the original colour is white). It is also recommended that the Pipeline Protector be changed routinely as follows:

High Usage Area i.e. Theatres, HDU etc.	-	Every 3 months
Low Usage Area i.e. Wards etc.	-	Annually

The Pipeline Protector is changed by turning the plastic bowl in an anti-clockwise direction until the bayonet mechanism releases. The entire plastic bowl complete with filter should be disposed of and replaced with new. The new Pipeline Protector should be fitted by lining up the 'lugs' on the Bowl with the mating sections of the underneath of the Suction Unit, and turning in a clockwise direction until the bowl is locked into place.

Spare Pipeline Protectors	-	Part No. 7900 (Pack of 10)
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The function checks detailed under Preventative Maintenance should be carried out after any dismantling and reassembly of the unit, including Pipeline Protector changes.

## CLEANING INSTRUCTIONS

Wipe over the outside of the unit and the gas supply hose with an alcohol or disinfecting wipe. If you suspect that the unit is contaminated, remove it from use and refer the device to the appropriate department. We do not recommend the use of Detergent Based Hard Surface Wipes.

**CARE :** Ensure that no Cleaning Solutions or fluids enter the Safety Relief Valve on the side of the Low and Thoracic Suction units, during the cleaning procedure. Excessive fluid can cause the Valve to malfunction/stick.

**TECHNICAL SPECIFICATION**

The range of Pipeline Suction Equipment manufactured by Therapy Equipment Ltd fully conforms to ISO 10079-3:2014.

- Inlet Connection - Direct British Standard Vacuum Probe
- Outlet Connection - 6.4mm Male – Tapered
- Constitutional Materials - External Components - ABS
- Internal Metal Components - Stainless Steel
- On/Off Tap - Glass Filled Nylon
- Flowrates - High Suction Unit – In Excess of 55LPM @ -80 kPa
- Low Suction Unit – In Excess of 20LPM @ -20 kPa
- Thoracic Suction Unit – In Excess of 20LPM @ -6 kPa

**WARNINGS**



**DO NOT** autoclave, or immerse in liquid, or use if the Suction Controller becomes internally contaminated.



**DO NOT** attempt to use if the collection canister is full, or if the Pipeline Protector is wet or discoloured



**ENSURE** all connections are tight and leak free



**ENSURE** the unit is only used in the fully ON or fully OFF position.

**TROUBLESHOOTING**

<u>PROBLEM</u>	<u>ANALYSIS</u>	<u>ACTION</u>
Faulty Gauge	Suction Controller indicating wrong vacuum	<ul style="list-style-type: none"> <li>• Return to the Hospital Department responsible for maintenance or Manufacturer</li> </ul>
Relief Valve on Thoracic or Low Suction Malfunctions	Too high vacuum maybe applied to the patient	<ul style="list-style-type: none"> <li>• Return to the Hospital Department responsible for maintenance or Manufacturer</li> </ul>
Pipeline Protector malfunction or has been contaminated	Suction Controller will not function or if Pipeline Protector becomes contaminated will cease to function	<ul style="list-style-type: none"> <li>• Ensure adequate safeguard against contamination of Controller</li> <li>• Ensure that the new Pipeline Protector is functional if contamination has occurred.</li> </ul>
Breakage of On/Off Tap	If Tap is in Off Position the Controller will not function	<ul style="list-style-type: none"> <li>• If Tap is in On Position the Controller can be turned off by means of the Control Knob</li> <li>• Visual Inspection to ensure that the Suction Controller is not damaged</li> <li>• If damaged return the unit to the Hospital Department responsible for maintenance or Manufacturer</li> </ul>
Leaking On/Off Tap	When the unit is turned to ON the Suction will creep up to maximum when occluded	<ul style="list-style-type: none"> <li>• Preset the unit to -100mmHg, occlude the Pipeline Protector and ensure the suction maintains the correct level</li> <li>• If creeping return the unit to the Hospital Department responsible for maintenance or Manufacturer</li> </ul>





## RECEIVER JARS

A Suction Receiver Jar Assembly should always be used in conjunction with Suction Controllers. Whilst Therapy Equipment supplies its own Receiver Jar system, the Suction Controllers can be used with any manufacturer's Jar System, including Disposable Liner Systems. Standard Receiver Jars can be used with High and Low Suction Controllers, however more specialist Drainage systems are required for use with Thoracic Suction Controllers to maintain the very low levels of Suction being applied.

## USE OF ANIMAL TISSUES/PHTHALATES/ANTIMICROBIAL PROPERTY

The Diamond Suction Range has not been manufactured using any Animal Tissue or Phthalates. Hose Assemblies when fitted do have an Anti-Microbial Biocidal Property – full details are available on request.

## EXPLANATION OF SYMBOLS (where used)

	Manufacturer Symbol		Serial No. Symbol		Year of Manufacture Symbol
	EU Authorised Representative				

## PREVENTATIVE MAINTENANCE/PRE-USE CHECKS

Whilst the Suction Controllers are supplied with a Lifetime Function Warranty (7 years), the unit should be included in an annual service inspection.

- The unit should be wiped with an Alcohol or Disinfecting Wipe to clean

For Diamond High Suction Units:

### *Leakage Check:*

1. Turn Suction Controller on and adjust Control Knob to maximum
2. Occlude Pipeline Protector/Filter Jar outlet and wait for full vacuum (in excess of – 500mmHG) to register on gauge.
3. Adjust Control Knob to minimum.
4. The gauge should not drop showing the unit is leak tight


### *Function/Flowrate Check:*

1. Turn Suction Controller on and adjust vacuum to maximum
2. Occlude Patient outlet on Receiver Jar and ensure that a vacuum of –400mmHG (High Suction) is registered within 4 seconds.

For Diamond Low and Thoracic Suction Units only:

1. Turn the Low or Thoracic Diamond Range Suction On/Off tap downwards so the ON is showing
2. Occlude the Pipeline Protector and turn the Control Knob clockwise to MAXIMUM and make sure the Vacuum level reaches -150mmHG (Low) or in excess of -50cmH<sub>2</sub>O (Thoracic)
3. While still occluded, turn the Control Knob to MINIMUM and make sure the Vacuum Gauge registers zero.
4. A leak test is not possible, due to the operation of the Safety Valve.

Regular strip down maintenance on the Suction Controller is not required.

 Therapy Equipment Ltd Unit 1 Cranbourne Avenue, Cranbourne Ind Est Potters Bar,  
Herts. EN6 3JN

**EC** **REP** MedNet EC-REP GmbH, Borkstrasse 10, 48163 Muenster, Germany

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